

TECHNICAL INFORMATION SHEET

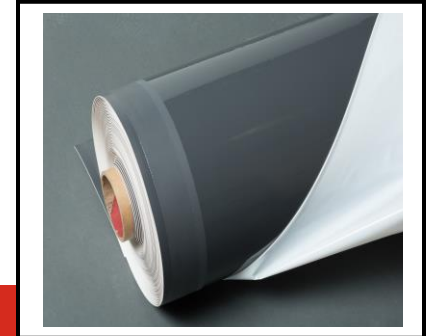
UltraPly™ TPO SA

Item Description

.060" x 5' x 100' – White
.060" x 10' x 100' – White
.060" x 5' x 100' – Tan
.060" x 10' x 100' – Tan
.060" x 5' x 100' – Gray
.060" x 10' x 100' - Gray

Item Number

W56TSA3660
W56TSA3699
W56TSAT660
W56TSAT699
W56TSAG660
W56TSAG699



Product Information

Description:

UltraPly TPO SA with Secure Bond™ Technology is a heat weldable, flexible thermoplastic polyolefin (TPO) membrane with a factory applied pressure sensitive adhesive. Designed to be the next generation in fully adhered roof system application, Firestone's Secure Bond Technology helps ensure uniform adhesion across the entire membrane, creating a powerful bond. This advanced technology not only improves installation speed over traditional fully adhered application, but also widens the weather window with the ability to install down to 20 °F (-7 °C). With no VOC's, UltraPly TPO SA with Secure Bond Technology is an excellent solution for all your roofing needs.

UltraPly TPO SA membrane with Secure Bond technology meets or exceeds all the requirements for ASTM D6878-03. Each membrane is reinforced with a 9 x 9 1,000 denier polyester weft-inserted fabric.

UltraPly TPO SA membrane is self-adhering. No primers or adhesives are required, thus eliminating Volatile Organic Compounds (VOCs).

Membrane Preparation:

1. Substrates must be clean, dry and free of foreign material such as grease and any debris which could inhibit adhesion. This may require cleaning with a broom or blower.
2. Fasten insulation per current Firestone technical specifications to provide a proper substrate.
3. Install UltraPly TPO SA membrane only when ambient and substrate temperatures are minimum 20 °F (-7 °C) and rising. Do not install UltraPly TPO SA below this minimum temperature.
4. Unroll and position the membrane over the substrate to achieve the desired alignment and overlaps. Allow membrane to relax before positioning and adhering. **NOTE: Once membrane has fully relaxed, follow field membrane and roof edge membrane application methods below to adhere the membrane to the approved substrate.**

Method of Application:

Field Membrane Application (Steps 1-5):

1. Once the membrane has relaxed in place a minimum of 30 minutes (longer in colder weather), and the seam positions are aligned, carefully fold the sheet back approximately 10' from one end to expose the release liner without disturbing the original position of the membrane. **NOTE: Fold the membrane back from the end, not from the side.**
2. Starting from the center split of the exposed release liner, remove the liner at a 45° angle from the center of the sheet back beyond the membrane edge. Be sure to pull enough of the release liner to hold below the membrane. Remove at least 5' of release liner from one end of the sheet and adhere it to the substrate. The removed liner should extend at a 45° angle beyond the edges of the membrane.
3. Keeping the membrane flat and secured, and the seam overlap aligned, continue removing the release liner at a 45° angle along the entire length of the sheet (up to 100'). Pulling the release liner at a higher angle can cause the sheet to move and may trap air. The two halves of the release liner should be pulled out at the same time by two people. Keep the release liner as close to the roof surface as possible during removal. **NOTE: Removal of the liner and any handling of the exposed SA adhesive should be completed by two persons minimum.**

TECHNICAL INFORMATION SHEET

UltraPly™ TPO SA

Field Membrane Application (Steps 1-5) Continued:

4. To initiate adhesion, use a stiff bristled broom and apply downward pressure across the installed membrane. Broom the membrane from the center of the sheet working toward the edge.
5. Roll the installed membrane with a weighted roller (5 lb per lineal inch) across the width of the sheet to ensure full contact with the substrate. **NOTE: Do not roll membrane in place with a weighted roller if installed over ISOGARD™ HD or ISOGARD CG.**

Roof Edge (Gravel Stop, Gutter Edge) Membrane Application (Steps 1-6):

1. Once the membrane has relaxed in place a minimum of 30 minutes (longer in colder weather), and it is positioned correctly along the roof edge, carefully fold the sheet back approximately 10' from one end to expose the release liner without disturbing the original position of the membrane. **NOTE: Fold the membrane back from the end, not from the side.**
2. Starting with the outside (roof edge) portion of the release liner, carefully pull it beneath the membrane, toward the field of the roof at a 45° angle to expose the SA adhesive without disturbing the original position of the membrane. Next, pull the inside portion of the release liner beneath the membrane. Maintain a 12" wide minimum separation between the two sections of liner. Back-roll the 10' exposed SA section into position onto the substrate without trapping any air beneath the sheet. **NOTE: Removal of the liner and any handling of the exposed SA adhesive should be completed by two persons minimum.**
3. Keeping the release liner as close to the roof surface as possible and maintaining a 10' (minimum) space between the two liner halves, pull both halves of the liner at a 45° angle along the length of the roof edge. Pulling the release liner at a higher angle can cause the sheet to move and may trap air.
4. To initiate adhesion, use a stiff bristled broom and apply downward pressure across the installed membrane. Broom the membrane from the center of the sheet working toward the edge.
5. Roll the installed membrane with a weighted roller (5 lb per lineal inch) across the width of the sheet to ensure full contact with the substrate. **NOTE: Do not roll membrane in place with a weighted roller if installed over ISOGARD™ HD or ISOGARD CG.**

Seaming:

1. Follow current Firestone technical specifications for heat welding TPO membrane.
2. Side Laps are to be heat-welded. Each membrane panel has a 2" uncoated selvage edge. Overlap side laps and heat weld the 2" uncoated area to create a minimum 1½" robotic welded seam.
3. End Laps – Because the pressure sensitive adhesive extends the entire length of the roll, all adjoining rolls must be stripped in. Butt end laps together, or prime lap area of bottom sheet and create a 3" overlap, then strip in the end lap with an 8" wide UltraPly TPO membrane cover strip, centered on the end lap and heat-welded along all edges.
4. Detailing – Install approved t-joint patches and caulking, and apply UltraPly TPO Cut Edge Sealant as required by general specification.

Storage:

- Warehouse membrane in a clean dry location.
- Membrane stored on jobsite must be kept dry.
- Material must be a minimum of 20 °F (-7 °C) prior to installation.
- Store away from sources of physical damage.
- Make certain the structural decking will support the loads incurred by material when stored on rooftop. The deck load limitations should be specified by the project designer.
- Store away from ignition sources.

Shelf Life:

18 Months when stored between 60 °F (16 °C) and 80 °F (27 °C) out of direct sunlight

TECHNICAL INFORMATION SHEET

UltraPly™ TPO SA

Precautions:

- Take care when moving, transporting and handling to avoid physical damage.
- Removal of the plastic release liner from the adhesive backing may create a static electric charge; care should be used when removing and handling the release liner.
- Refer to Safety Data Sheets (SDS) for additional safety information.

LEED® Information:

Post Consumer Recycled Content: 0%

Post Industrial Recycled Content: 3-5%

Manufacturing Location: Tuscumbia, AL

NOTE: LEED® is a registered trademark of the U.S. Green Building Council.


Typical Properties

Property	Test Method	Units	Performance Minimum	Typical Performance 60 mil
Overall Thickness	D 751	in (mm)	0.039 (0.54)	0.060 (1.52) ±10
Coating over Scrim	D 7635	in (mm)	0.015 (0.39)	0.021 (0.54)
Breaking Strength	D 751 Grab Method	lb (N)	220 (979)	390 (1,735)
Elongation at Reinforcement Break	D 751 Grab Method	%	15	30
Tearing Strength	D 751	lb (N)	55 (245)	156 (694)
Brittleness Point	D 2137	°F (°C)	-40 (-40)	-40 °F (-40 °C)
Ozone Resistance, No cracks	D 1149	---	Pass	Pass
Properties After Heat Aging (Retained Values) ASTM D 573-5376 h (224 days or 32 weeks) at 240 °F (116 °C):				
Retention of Breaking Strength	D 751 Grab Method	%	90	>90
Retention of Elongation at Break	D 751 Grab Method	%	90	>90
Retention of Tearing Strength	D 751 Grab Method	%	60	>60
Weight of Change	D 1204, 6h at 158 °F (70 °C)	%	±1 max	<0.02
Linear Dimension Change	D 1204	%	<1	<1
Water Absorption	D 471	%	±3, maximum	<1.2
Weather Resistance, 80 °C Black Panel, no cracking, crazing when wrapped around a 3" mandrel and inspected at 7x magnification	G 155	kJ/m ²	> 60,000 kJ/m ²	> 60,000 kJ/m ²
Puncture Resistance	FTM 101C, Method 2031	lbf (N)	---	300 (1,334)
Dynamic Puncture Resistance MD	D 5635	---	Pass (20 J)	Pass (40 J)
Dynamic Puncture Resistance CD	D 5635	---	Pass (35 J)	Pass (50 J)
Static Puncture Resistance	D 5602	---	Pass (25 kg)	Pass (25 kg)
Air Permeance (Material)	E 2178*	ft ³ /ft ² (L/(s·m ²))	<0.004 (0.02)	Pass
*The ASTM 2178 values listed are for the air permeance of the UltraPly TPO SA membrane component only. For use of the product as a component in an air barrier assembly, please consult your Firestone Technical Services Advisor, Code Agency or Authority having Jurisdiction (AHJ) for the acceptable air barrier assembly details.				

TECHNICAL INFORMATION SHEET

UltraPly™ TPO SA

Typical Properties- Pressure Sensitive Adhesives:

Property	Test Method	Units	Performance Minimum	Typical Values
Color	---	---	---	clear
Nominal Thickness	ASTM E 408-71	in (mm)	N/A	0.008 (0.18)
Weight	---	lbf (kg/m ²)	---	0.04 (.020)
Permeability	ASTM E 96	Perms	N/A	0.6
Specific Gravity	ASTM D 71	---	N/A	0.93

Substrates

Acceptable Substrates	Primer Req'd	Acceptable Application Temperatures	Special Application Considerations / Notes
ISOGARD	No	20 - 120 °F (-7 - 49 °C)	
ISOGARD HD	No	20 - 120 °F (-7 - 49 °C)	Do not roll in place with weighted roller
ISOGARD CG	No	20 - 120 °F (-7 - 49 °C)	Do not roll in place with weighted roller
Poured in Place or plank Gypsum	No	20 - 120 °F (-7 - 49 °C)	
Structural Concrete	No	20 - 120 °F (-7 - 49 °C)	Must be clean, dry and properly cured prior to application
Lightweight Concrete	No	20 - 120 °F (-7 - 49 °C)	Use on clean, dry and properly cured cellular lightweight concrete only, not acceptable with lightweight aggregate concrete
DensDeck*	No	20 - 120 °F (-7 - 49 °C)	
DensDeck Prime	No	20 - 120 °F (-7 - 49 °C)	
Securock**	No	20 - 120 °F (-7 - 49 °C)	
Plywood	No	20 - 120 °F (-7 - 49 °C)	Check local code for acceptance of direct application
OSB Board	No	20 - 120 °F (-7 - 49 °C)	Check local code for acceptance of direct application
CMU / Masonry	No	20 - 120 °F (-7 - 49 °C)	Must be clean & dry prior to application. Firestone recommends testing a small area for application to determine if a primer is required.
Vertical Substrates	No	20 - 120 °F (-7 - 49 °C)	Must be clean & dry prior to application. Firestone recommends testing a small area for application to determine if a primer is required.

*DensDeck is a registered trademark of the G-P Gypsum Corporation

**Securock is a registered trademark of the USG Corporation

Reflectivity	Initial	Weathered
Solar Reflectance	0.74	0.59
Thermal Emittance	0.84	0.84
SRI	90	69
CRRC Rated Product ID	0033	0033
CRRC Licensed Manufacturer ID	0608	0608
Classification	Production Line	Production Line

TECHNICAL INFORMATION SHEET

UltraPly™ TPO SA

Compliance	Test Method	White	Tan	Gray
Solar Reflectance	ASTM E903	0.81	0.63	0.37
Thermal Emittance	ASTM E408	0.95	0.95	0.95
Solar Reflectance Index (SRI)	ASTM E1980	102	77	43

Energy Star®	White
Initial Solar Reflectance	0.74
Aged Solar Reflectance (3 years)	0.58
Cleaned prior to aged test?	No
Initial Emissivity	0.84



*ENERGY STAR is only valid in the United States



Please contact Firestone Technical Services Department at 1-800-428-4511 for further information.

This sheet is meant to highlight Firestone products and specifications and is subject to change without notice. Firestone takes responsibility for furnishing quality materials which meet published Firestone product specifications or other technical documents, subject to normal roof manufacturing tolerances. Neither Firestone nor its representatives practice architecture. Firestone offers no opinion on and expressly disclaims any responsibility for the soundness of any structure. Firestone accepts no liability for structural failure or resultant damages. Consult a competent structural engineer prior to installation if the structural soundness or structural ability to properly support a planned installation is in question. No Firestone representative is authorized to vary this disclaimer.